NOTES:

1. USE ONLY SLAC APPROVED MACHINING FLUIDS PER SC-700-866-47.

2. MACHINE, DEBURR, AND POLISH PER SC-700-866-49.

3. VIBRA-ETCH ORSCRIBE PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN.

DIMENSIONING AND TOLERANCING IS IN mm.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES.

TOLERANCES:

BREAK EDGES .065-.015

INTERNAL CORNERS R .015 MAX

FRACTIONS 6 16

DEC.. .01

XXXE

XXXE

ANGLE 1° 14'

ALL SURF

ESTIMATED MASS .193 lbm

SA-490-702-28

NEXT ASSEMBLIES:

95-110-018-09 PLATE, ALUMINUM ALLOY 6061-T651, 3/8 THK

50-100-001-09 VACUUM TUBES 1/2" THK 3/16" ID 3/32" OD

40-011-008-88 PLATE, MILD STEEL A563 20GA 1/8" THK

30-011-010-88 WELDING ORGANIZATION Chart 400-01-01-013.

DOWDEN

DRAWING NUMBER PF-490-702-14

REVISION NUMBER 0

REVISION DATE 08/29/09

CONTRACT NO.