NOTES:

1. USE ONLY SLAC APPROVED MACHINING FLUIDS PER SC-700-866-47.

2. MACHINE, DEBURR, AND POLISH PER SC-700-866-49.

3. VIBRA-ETCH OR SCRIBE PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN.

ALUMINUM ALLOY 6061-T6

STOCK NO

MATERIAL DESCRIPTION

SCALE: 1:10

DIMENSIONING AND TOLERANCING IS MAY ADOBE T.I.AI 186A AND T.I.AI 186A-005

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

TOLENSANCES

BREAK EDGES 005-015

INTERNAL CORNERS R 015 MAX

FRACTIONS .001 .005

DEC .001 .0005

ANGLE 01/2

ESTIMATED MASS 12.044 lbm