NOTES:

1. PARTS MUST BE MADE ACCORDING TO THE FOLLOWING
   SECTIONS OF THE LATEST REVISION FP-202-631-14:
   - SECTION 1. MATERIALS
   - SECTION 2.B. FABRICATION, LUBRICANTS
   - SECTION 2.C.2. FABRICATION, MACHINING, ABRASIVES PROHIBITED
   - SECTION 2.D. FABRICATION, CLEANING
   - SECTION 2.G. FABRICATION, PARTS INSPECTION

2. USE OF ABRASIVES PROHIBITED.

3. BAG AND LABEL WITH NAME, PART NUMBER, AND REVISION.

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STA 490-702-41
NEXT ASSEMBLIES:

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DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ASME Y14.5M-1994

UNLESS OTHERWISE SPECIFIED:
- DIMENSIONS ARE IN INCHES
- TOLERANCES:
  - BREAK EDGES 0.05
  - INTERNAL CORNERS R .015 MAX
  - FRACTIONS ± ***
  - DEG XX ± ***
  - XXXX ± 0.005
  - XXX ± 1%
  - ALL SURF.

STANFORD LINEAR ACCELERATOR CENTER
U.S. DEPARTMENT OF ENERGY
STANFORD UNIVERSITY
STANFORD, CALIFORNIA

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UHV PART
SEE NOTE 1 FOR APPLICABLE SECTIONS OF FP-202-631-14

BRAZE SHEET. .005 THK 4047 AL (ALLOY 718)

STOCK NO. MATERIAL DESCRIPTION

SCALE: 1:2 DO NOT SCALE DRAWING CAD FILE NAME: p49070244-1.dft

ILC L-BAND RF PWR DISTR TAPER DIP BRAZE/MACH ASSY BRAZE SHIM INLET STEP

DRAWING NUMBER: PF-490-702-44 REVISION NUMBER: 1 C

ILC LB RF PWR BR2 SHIM INL TR