NOTES:

1. PARTS MUST BE MADE ACCORDING TO THE FOLLOWING SECTIONS OF THE LATEST REVISION FP-202-631-14:
   - SECTION 1: MATERIALS
   - SECTION 2.B: FABRICATION, LUBRICANTS
   - SECTION 2.C: FABRICATION, MACHINING, ABRASIVES PROHIBITED
   - SECTION 2.D: FABRICATION, CLEANING
   - SECTION 2.G: FABRICATION, PARTS INSPECTION

2. USE OF ABRASIVES PROHIBITED.

3. BAG AND LABEL WITH NAME, PART NUMBER, AND REVISION.

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UHV PART
SEE NOTE 1
FOR
APPLICABLE
SECTIONS OF
FP-202-631-14

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STOCK NO: 4047 AL (ALLOY 718)

MATERIAL DESCRIPTION: BRAZEE SHEET .005 THK

SCALE: 1:2

DO NOT SCALE DRAWING

CAD FILE NAME: pf49070245-1.dft

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REV.COM MACHINING ASSY

BRAZE SHIM OUTLET STEP

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SA-490-702-41

NEXT ASSEMBLY:

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ANGULAR TOLERANCE:

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SCALE: 1:2

DO NOT SCALE DRAWING

CAD FILE NAME: pf49070245-1.dft

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NEXT ASSEMBLY: