NOTES:

1. THIS COMPONENT IS DELICATE ELECTRONIC EQUIPMENT. TAKE APPROPRIATE STEPS TO INSURE NO VISIBLE SCRATCHES OR DENTS LOCATED INTERNALLY.
2. WELD ITEM 2 TO ITEM 1 BEFORE MACHINING. EXTERNAL SKID WELDS ARE TO BE ALIGNED WITH GUSSET TOPS.
3. THIS DIMENSION TO BE DERIVED BY ADDING 8.247 (DESIGN TAP-OFF NOSE DISTANCE) TO MEASUREMENT A FROM FINISHED SA-490-702-33.

DETAIL B
SCALE: 1:1

ISOMETRIC VIEW
SCALE: 1:10

SECTION A-A