NOTES:

1. THIS COMPONENT IS DELICATE ELECTRONIC EQUIPMENT. TAKE APPROPRIATE STEPS TO INSURE NO VISIBLE SCRATCHES OR DENTS LOCATED INTERNALLY.

2. SEE SA-490-702-77 TAPER PRE-ASSEMBLY FOR AUXILIARY FIXTURING PARTS. AFTER DIP BRAZING, MACHINE FLANGE GROOVES TO DIMENSIONS SHOWN.

3. VIBRA-ETCH OR SCRIBE PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN.

4. REF. – THE O-RING TO BE USED ON THIS ASSEMBLY WILL BE PARKER 2 405 VITON. AND THE RF SEAL WILL BE BAL SEAL PART NO. X571899 F107LB(A) (15.950)-318BRT-SGW-2.

SCALE: 2:1

SECTION A-A

ISOMETRIC VIEW
SCALE: 1:10