NOTES:

1. PARTS MUST BE MADE ACCORDING TO THE FOLLOWING SECTIONS OF THE LATEST REVISION FP-202-631-14:
   - SECTION 1: MATERIALS
   - SECTION 2.B: FABRICATION, LUBRICANTS
   - SECTION 2.C.2: FABRICATION, MACHINING, ABRASIVES PROHIBITED
   - SECTION 2.D: FABRICATION, CLEANING
   - SECTION 2.G: FABRICATION, PARTS INSPECTION

2. VIBRA-ETCH OR SCRIBE PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN.

3. USE OF ABRASIVES PROHIBITED.

**UHV PART**

SEE NOTE 1

FOR APPLICABLE SECTIONS OF FP-202-631-14

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**DIMENSIONING AND TOLERANCING**

- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
- TOLERANCES: BREAK EDGES .065 ±.015
- INTERNAL CORNERS R .015 MAX
- FRACTIONS ±
- DEC XXX .005
- XXXX
- ANGLE 1.1° ALL SURF

**SCALE:** 1:4

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**ESTIMATED MASS**

1.929 lbm

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**ATLAS MODEL #:**

4.50IN AL/SS
WNR-2.25IN-C, US THRU

**ITEM**: 1

**STOCK OR PART NO**: SA-490-702-53

**TITLE OR DESCRIPTION**: NEXT ASSEMBLIES

**QTY**: 1

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**ILC L-BAND RF PWR DISTR PUMPOT TEST WELDMENT 4.50 OD WELD FLG ROT**

**DRAWING NUMBER**: SA-490-702-54

**REVISION NUMBER**: 0

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