NOTES:

1. PARTS MUST BE MADE ACCORDING TO THE FOLLOWING SECTIONS OF THE LATEST REVISION FP-202-631-14:
   - SECTION 1. MATERIALS
   - SECTION 2.B. FABRICATION, LUBRICANTS
   - SECTION 2.C.2 FABRICATION, MACHINING, ABRASIVES PROHIBITED
   - SECTION 2.D. FABRICATION, CLEANING
   - SECTION 2.G. FABRICATION, PARTS INSPECTION

2. VIBRA-ETCH ORSCRIBE PART NUMBER AND REVISION APPROXIMATELY WHERE SHOWN.

3. USE OF ABRASIVES PROHIBITED.

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DIMENSIONING AND TOLERANCING IS MAY ADEE Y 4-4 TM 184A AND Y 4-4 42055

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES
BREACS EDGES 050-015 INTERNAL CORNERS R 0.15 MAX
FRACTIONS 3 ---
DEC .005 ---
XXX0.000 ---
ANGLE 1.1 ALL SURF

ESTIMATED MASS 2.958 lbm

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SCALE: 1:1

DRAWING NUMBER
SA-490-702-68

NEXT ASSEMBLIES

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